



PRODUCT BULLETIN

STAR ELASTO-BOND 3405 (Crack and Joint Sealant)

STAR ELASTO-BOND 3405 Crack and Joint Sealant;

- Low Penetration
- Self-Leveling
- Rapid Melting
- Flexible to -20°F
- Excellent Adhesion
- Sets-Up Quickly
- Resists Tracking

Exceeds
 ASTM-D1190
 ASTM-D6690 Type I
 AASHTO-M173
 Fed. Spec. SS-S-1401

Packaging:

STAR Elasto-Bond 3405 is packaged in 2-30 lb. poly-bags in a 60-lb. High strength corrugated box. Each Pallet contains 36 boxes or approximately 2,160 pounds of **STAR Elasto-Bond 3405**.

Recommended Uses:

STAR Elasto-Bond 3405 is recommended for sealing cracks and joints in Portland cement, asphaltic pavements, and parking lots. It is designed to seal expansion and contraction joints, longitudinal and transverse cracks, joints between concrete and asphaltic shoulders, and random cracks.

Typical Properties:

Recommended Application Temp	370 - 390°F
Maximum Heating Temp	410°F
Maximum Heating Time	12 Hrs.
Penetration (150 gr./5 sec)	90 Max.
Resiliency	60% Min.
Flow at 140°F	3 mm Max.
Bond, -20°F/50% Ext	Passes 3 Cycles
0°F/100% Ext	Passes 3 Cycles
Specific Gravity	1.14
Asphalt Compatibility	Compatible

Coverage

Width	Depth	Pounds/100 Linear Feet
3/8"	3/8"	6.9
3/8"	1/2"	9.3
1/2"	1/2"	12.3
1/2"	1"	24.7
3/4"	1/2"	18.5
3/4"	3/4"	27.8

Specifications:

ASTM-D3405
 ASTM-D6690 Type II & III
 AASHTO-M301

Surface Preparation:

Proper surface preparation facilitates adequate adhesion and consequently the maximum life of the sealant. In order for proper adhesion, the crack/joint must be free of moisture, dust, loose aggregate, and other contaminants. The substrate and air temperatures must be 40°F or above. Sawing, routing, and/or sandblasting are the preferred methods of preparation. Use oil-free compressed air and heat to clean and dry the joint immediately prior to sealing. Cracks/joints should be sized so that the maximum extension and compression do not exceed 50% of the width. Best results are obtained when the cracks/joints are opened at least 1/2 inch wide.

Melting and Application:

The melting kettle should be a conventional oil jacketed unit equipped with an agitator and temperature control devices for both the material and heat transfer oil. Carefully insert small quantities of **STAR Elasto-Bond 3405** and the plastic bag into the melting equipment while the agitator is turned off. **Load material slowly to avoid splash back.** After the initial load has reached the recommended pouring temperature, fresh material may be added to the melter as sealant is used. Melt only the material that will be used during that day. Purge material remaining in the kettle lines at the end of each sealing operation. The material may be safely reheated and can be applied using a pressure feed wand system or a pour pot.



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Note:

The temperature of the heat transfer oil should not exceed 525°F. Do not heat **STAR Elasto-Bond 3405** above the maximum heating temperature and do not maintain it at that temperature for prolonged periods of time. This could cause the material to gel in the equipment or fail in the cracks/joints. A significant viscosity increase accompanied by stringiness signals the approach of gelation. If this occurs, immediately remove the material from the melter and dispose of it.